

ST.125
CONCENTRICITY CHECKING

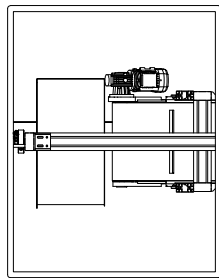
ST.120
UNLOCKING CHECKING

ST.110
TRANSFERRING

ST.100
UNLOCKING BEARINGS

ST.070
BALL BEARINGS LOADING

ST.090
BEARINGS INSERTING



ST.080
SPACERS AND SECOND
BEARINGS LOADING

ST.060
TRANSFERRING ON SECOND ROTARY
TABLE OR UNLOADING

ST.130
UNLOADING

ST.050
WHEELS HOLES CALIBRATION

ST.010
WHEELS LOADING

ST.040
TURNING ROTARY TABLE

ST.020
WHEELS ACCUMULATION

ST.030
TRANSFER ON TURNING ROTARY TABLE

AUTOMATIC MACHINE FOR BEARINGS ASSEMBLING INTO WHEELS