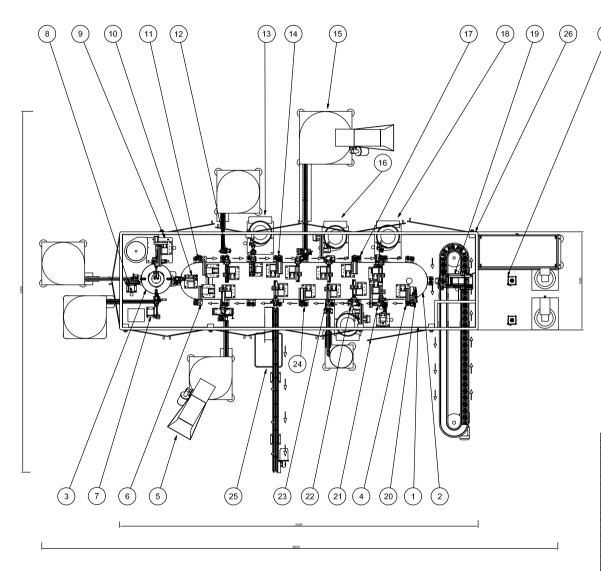
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ASSEMBLY AND TEST CARTRIDGE

27	GREASE system componentes	1
26	Protection	1
25	Station N°-210 (Unloading of the ASSEMBLED CARTRIDGE with bad pieces separation)	1
24	Station N°-200 (Checking 2nd three LOBED GASKET on the base)	1
23	Station N°-190 (Loading of 2 OR on the BASE)	1
22	Station N°-180 (2nd three LOBED GASKET on the base)	1
21	Station N°-170 (BASE + CERAMIC transferring and insertion inside the BODY)	- 1
20	Station N°-160 (Dispensing GREASE on the CERAMICS)	- 1
19	Station N°-150 (CERAMIC DISCS loading)	- 1
18	Station N°-140 (ORING loading on the BASE)	- 1
17	Station N°-130 (Checking 1st three LOBED GASKET presence)	- 1
16	Station N°-120 (1st three LOBED GASKET on the base)	- 1
15	Station N°-110 (Base loading)	- 1
14	Station N°-100 (Checking the ORING presence)	1
13	Station N°-90 (OR loading on the HOLDER)	1
12	Station N°-80 (HOLDER loading)	1
11	Station N°-70 (Dispensing of the GREASE on LEVER + LEVER BASE)	1
10	Station N°-60 (Transferring of the assembled LEVER + LEVER BASE inside the BODY)	1
9	Station N°-50 (PIN insertion Ø4 L=18)	1
8	Station N°-40 (Loading of the LERVER)	1
7	Station N°-30 (Loading of the LEVER BASE)	1
6	Station N°-20 (Dispensing of the GREASE inside the BODY)	1
5	Station N°-10 (Loading of the BODY)	1
4	Fixture of the MIXER CARTRIDGE	20
3	Rotary table assembling the LEVER with LEVER BASE	- 1
2	Conveyor belt with 40 pallet	1
1	Base	1
POS.	DESCRIPTION	Q