

ST.026  
Loading of  
the FLOAT

ST.030  
Loading and tightening  
of the CUP

ST.040  
Leakage air test  
at low pressure

ST.050  
Leakage air test  
at high pressure

ST.025  
Transferring of LEVER+  
RUBBER CAP onto  
the UNDERCOVER

ST.027  
180° rotation  
of the FLOAT

ST.060  
180° rotation of the  
preassembled group

ST.028  
FLOATING GROUP  
transferring from the  
rotary table onto  
the linear unit, with  
bad pieces separation

ST.070  
Flow test air

ST.080  
Loading and tightening  
of the PLASTIC CAP

ST.024  
LEVER loading

ST.023  
O'RING loading and  
lubrication

ST.021  
RUBBER CAP  
loading

ST.090  
Free station

ST.022  
Loading of the  
UNDERCOVER

ST.020  
FLOATING GROUP  
transferring from  
linear vibrating unit  
onto the second  
rotary table

ST.100  
Ink-jet marking and unloading  
of the FLOATING GROUP  
with bad pieces separation

ST. 010  
COVER loading

**ASSEMBLY & TESTING "AIR VENT" RELIEF VALVES**