

ST.010

Manual loading of: the HANDLE, the pre-assembled and calibrated THERMOSTATIC VALVE, the CENTER BODY and the RING onto the relative fixture

ST.020

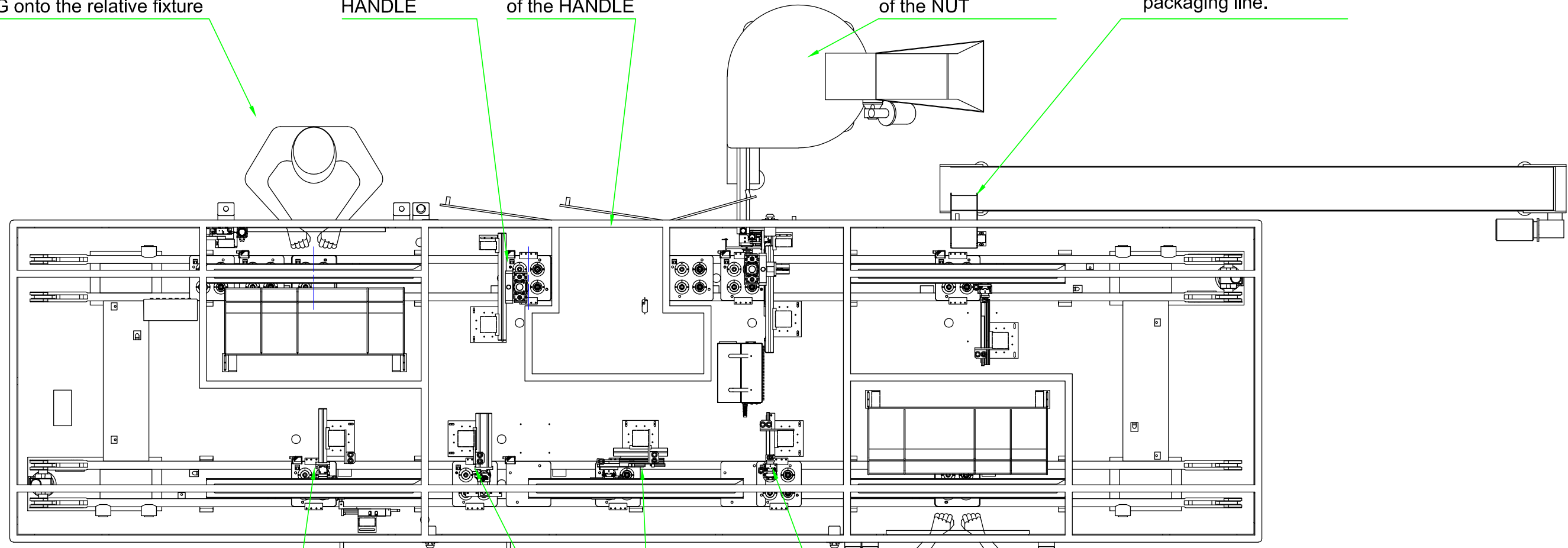
Pressing of the VALVE onto the HANDLE

ST.025
Laser marking of the HANDLE

ST.030
Loading and pressing of the NUT

ST.040

Unloading of the finished VALVE towards the packaging line.



ST.072
Correction of the phasing and ink-jet marking of the calibrated valve.

ST.071
Verify of position and force of the sensitive element, of its temperature and of the phasing of the body

ST.070
Transferring of the CENTER BODY onto the SCREW HOLDER

ST.060
Transferring of the RING onto the CENTER BODY

ST.050
Manual unloading of the VALVE to be calibrated and manual loading, onto relative fixtures, of: the SCREW HOLDER, the SUNNY THERMOSTAT, the CURSOR and the SPRING.

ASSEMBLY and TESTING LINE FOR THERMOSTATIC VALVES