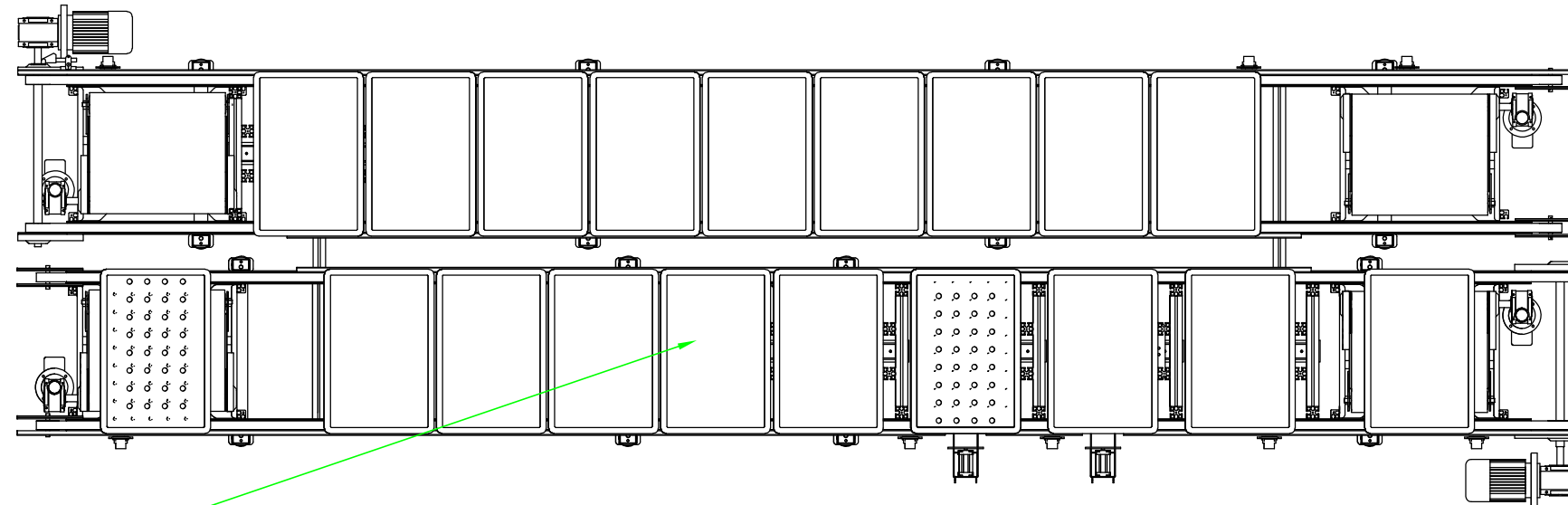


ST.010
Manual BOXES
loading/unloading
onto/from the conveyor inside
the thermostat chamber

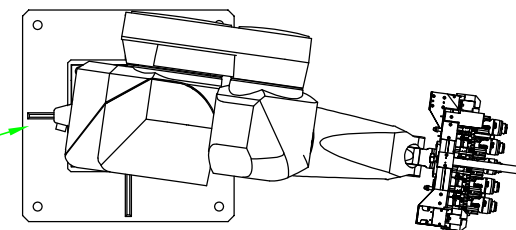


ST.020
Buffering and transferring of
the BOXES onto nr. 2 conveyors

ST.040
Pallet line for buffering
CALIBRATED VALVES and
not yet calibrated valves.

ST.030
Anthropomorphic Robot in charge of:

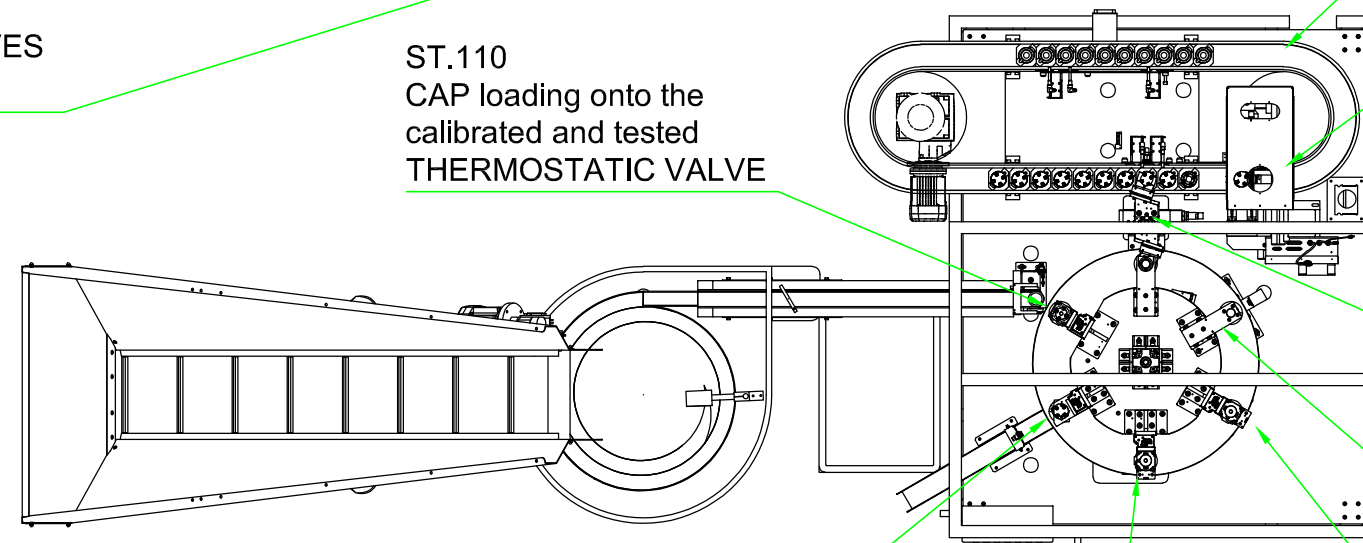
- transferring nr. 5 THERMOSTATIC VALVES from the conveyor onto the pallet line;
- transferring EMPTY BOXES from the loading to the unloading area;
- transferring nr. 5 THERMOSTATIC VALVES from the pallet line onto the conveyor



ST.045
Laser marking

ST.110
CAP loading onto the
calibrated and tested
THERMOSTATIC VALVE

ST.050
Transferring of a NOT-CALIBRATED VALVE
anda CALIBRATED VALVE from the pallet
line onto the rotary table and viceversa.
COVER pressing onto the rotary table
before the transferring



ST.070
CURSOR pressing

ST.100
Unloading of the
WASTE PIECES

ST.090
Verify of
the calibration

ST.080
Calibration of the CURSOR

Calibration and assembly automatic machine for thermostatic radiator valves head