

ST.050
GLUE dispensing
onto the thread
and tightening of the
RING NUT onto
the BODY

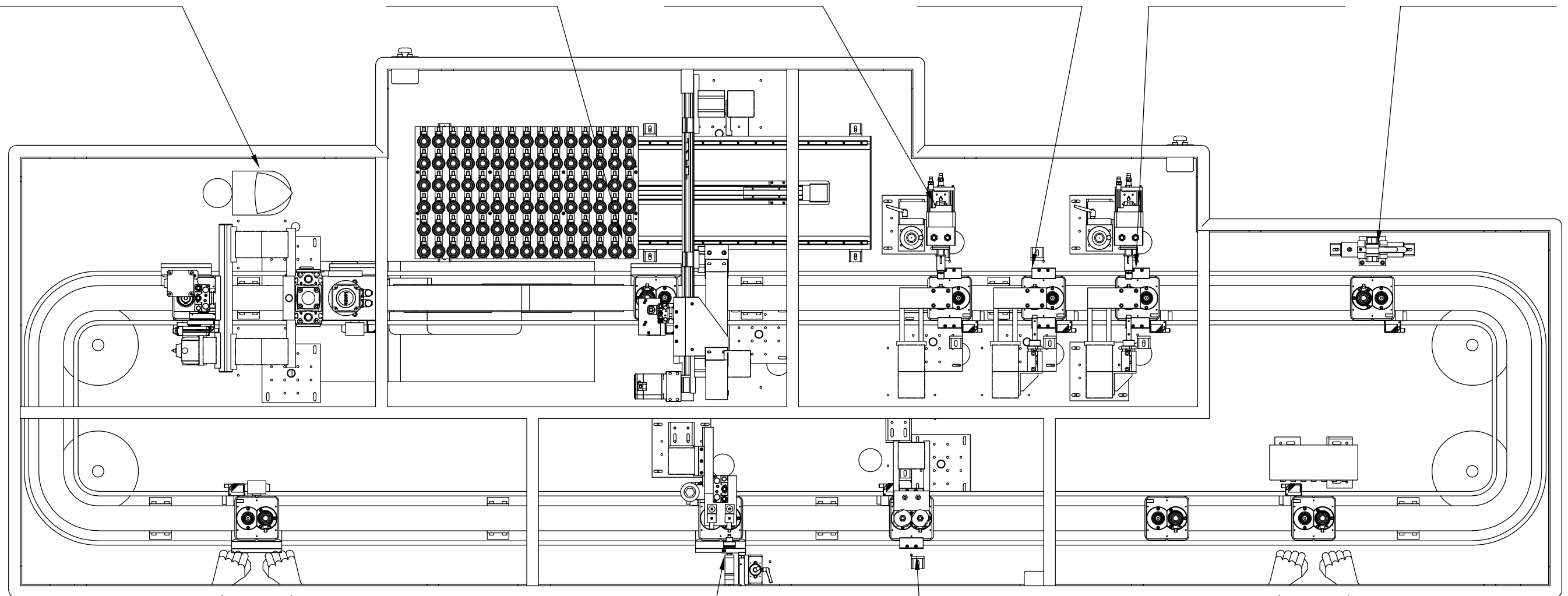
ST.060
Buffer of the
VALVES for
GLUE hardening

ST.070
STEM handling
test

ST.080
Leakage air test
of the VALVE in
closed position

ST.090
Leakage air test
of the VALVE in
half-opened position

ST.100
LEVER tightening
onto the VALVE



ST.040
Manual loading
of the STEM and
the BALL, and
transferring the
RING NUT onto
the BODY

ST.030
GREASE dispensing
onto the SEATS

ST.020
Pressing the SEATS
in the correct
position

ST.010
Manual loading of
the BODY and
the RING NUT,
with the SEATS
inside

ASSEMBLY and TESTING LINE FOR BALL VALVES